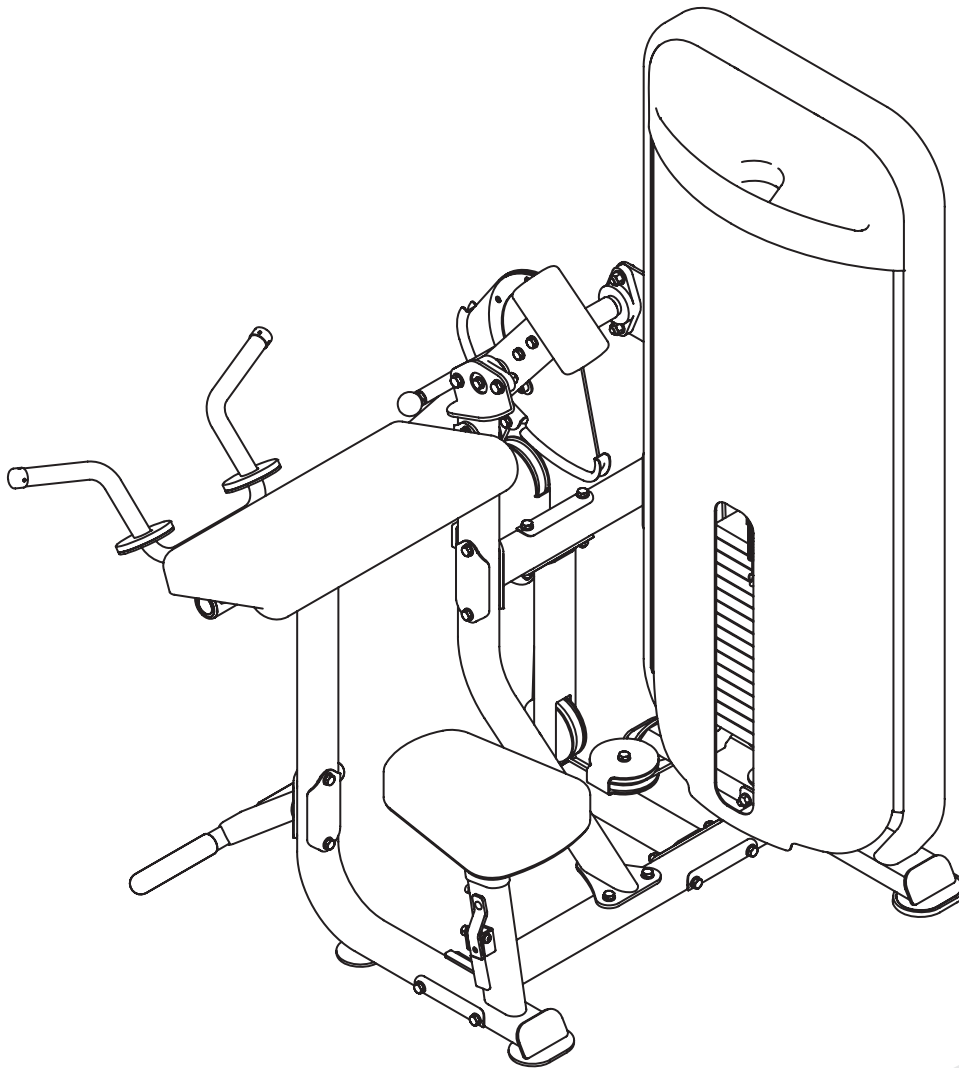




8803 Achieve Dual

Bicep/Tricep

Owner's Manual



! CAUTION

Read all precautions
and instructions in this manual
before using this equipment

CAUTION: THE UNIT MUST BE BOLTED TO THE FLOOR!!

CAUTION: Read all precautions and instructions in this manual before using this equipment.

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Important Safety Instructions

Before beginning any fitness program, you should obtain a complete physical examination from your physician. When using exercise equipment, basic precautions should always be taken, including the following:

1. Read all instructions before using the equipment.
These instructions are written to ensure your safety and to protect the unit.
2. Use the equipment only for its intended purpose as described in this guide.
Do not use accessory attachments that are not recommended by the manufacturer: such attachments might cause injuries.
3. The product should only be used on a level surface and is with 0.5 meters space around the product.
Do not use the equipment outdoors.
4. Do not allow children on or near the equipment. And children are not allowed to use this equipment.
Teenagers should use this equipment with adult supervision.
5. Do not overexert yourself or work to exhaustion.
Do not attempt to lift more weight than you can control safely.
If you feel any pain or abnormal symptoms, stop your workout immediately and consult your physician.
6. This equipment is not used as medical apparatus and instruments.
7. Never operate the unit when it has been dropped or damaged.
Never drop or insert anything into any opening in the equipment.
Always check the unit and its cables before each use. Make sure that all fasteners and cables are secure and in good working condition.
Frayed or worn cables can be dangerous and may cause injury. Periodically check these cables for any indication of wear.
Keep hands, limbs, loose clothing and long hair well out of the way of moving parts.
8. Be careful when getting on or off the equipment.
9. Wear proper exercise clothing and shoes for your workout, no loose clothing.

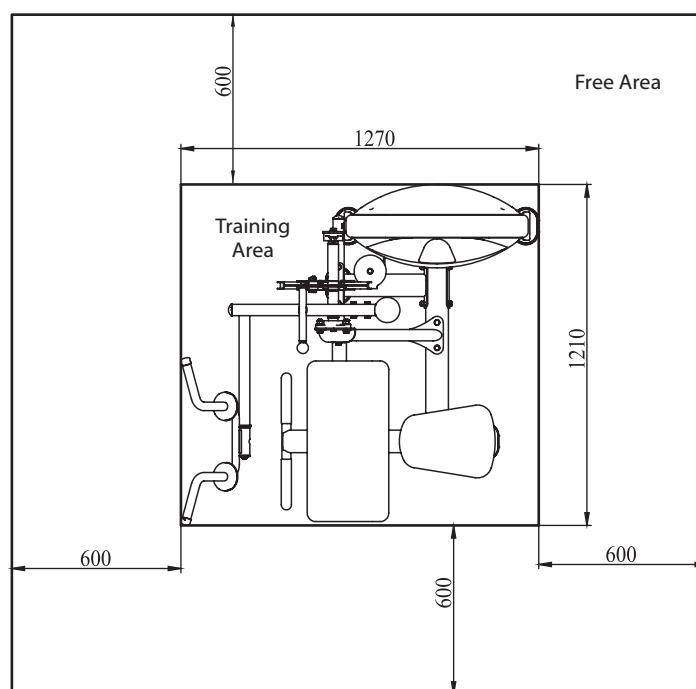
Important Safety Instructions

Personal Safety During Assembly

Read each step in the assembly instructions and follow the steps in sequence. Do not skip ahead. If you skip ahead, you may learn later that you have to disassemble components and that you may have damaged the equipment.

Assemble and operate the equipment on a solid, level surface. Locate the unit a few feet from walls or furniture to provide easy access. The equipment is designed for your enjoyment. By following these precautions and using common sense, you will have many safe and pleasurable hours of healthful exercise with the equipment.

Training Area and Free Area



Specifications

Class: S

Maximum User Weight: 150kg/ 330lbs

Maximum Wt. Capacity: 113Kg/ 250lbs

Product Total Surface: 1270*1210 mm

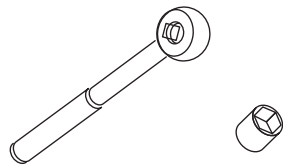
Product Total Mass: 106kg/ 234lbs

Instructions

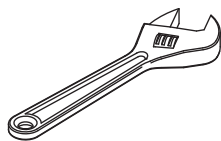
Before beginning assembly please take the time to read instructions thoroughly. Please use the various lists in this manual to make sure that all parts have been included in your shipment. When ordering, use part number and description from the lists. Use only our replacement part when servicing. Failure to do so will void your warranty and could result in personal injury.

The equipment is designed to provide the smoothest, most effective exercise motion possible. After assembly, you should check all functions to ensure correct operation. If you experience problems, first recheck the assembly instructions to locate any possible errors made during assembly. If you are unable to correct the problem, call your authorized dealer. Be sure to have your serial number and this manual when calling. When all parts have been accounted for, continue on.

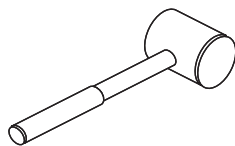
Tools Required



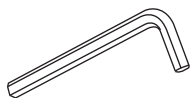
Ratchet Wrench and Socket



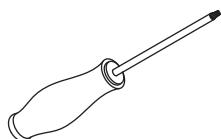
Adjustable Wrench



Rubber Mallet



Hex Key Wrench Set



Phillips Screwdriver

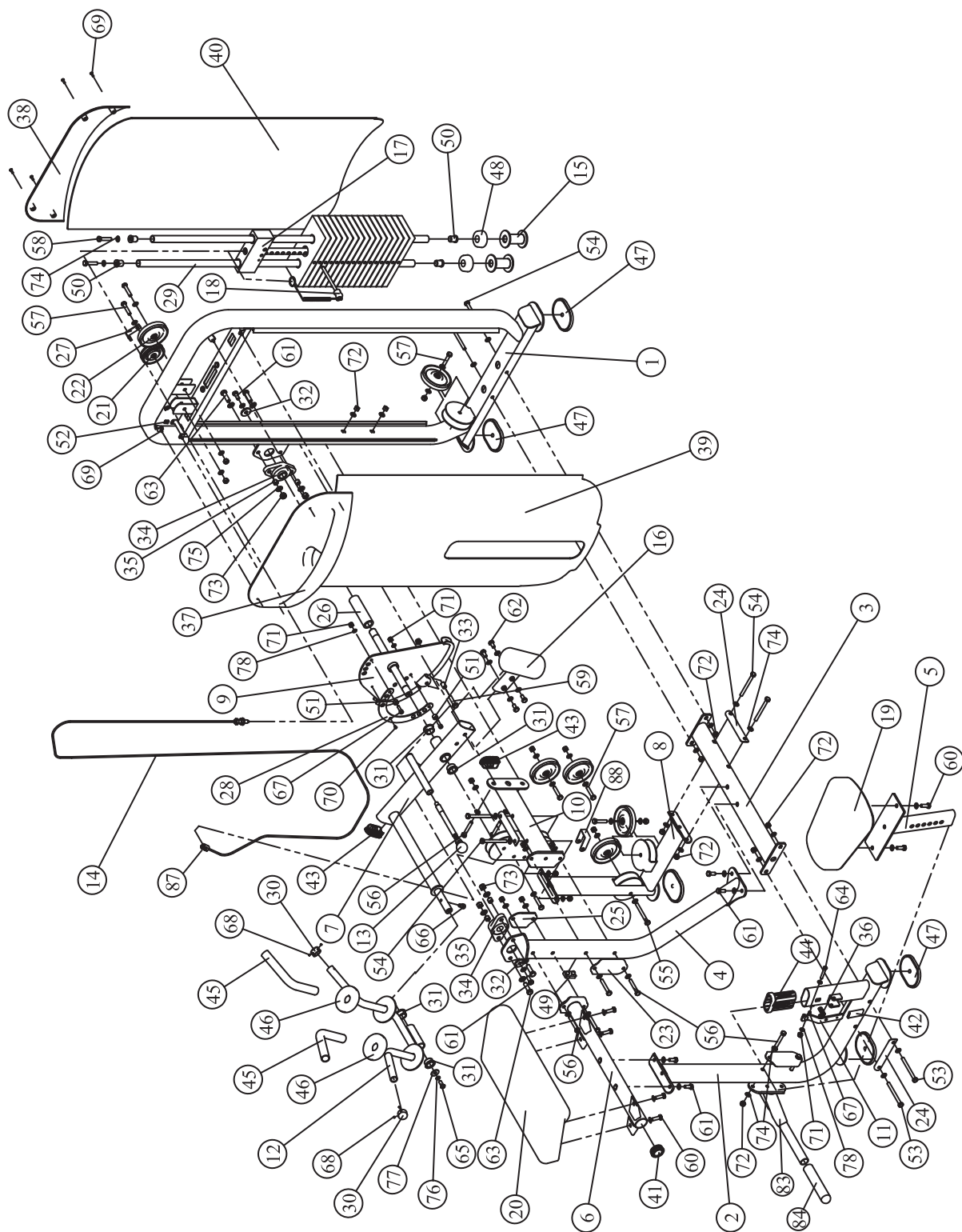
Parts List

NOTE: SOME OF THESE PARTS MAY COME PRE-INSTALLED

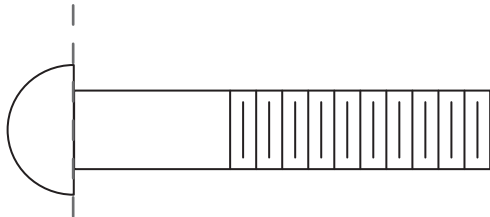
Item No.	Description	Qty	Item No.	Description	Qty
1	Weight Stack Frame	1	45	Grip Sheath	2
2	Seat Pad Frame	1	46	Rubber Plate	2
3	Bottom Frame	1	47	Foot Pad	5
4	Upright Frame	1	48	Weight Rubber Bumper	2
5	Seat Pad Support	1	49	Rubber Bumper	1
6	Middle Frame	1	50	Guide Rubber Bumper	4
7	Arm Bracket	1	51	Little Bumper	2
8	Stand Frame	1	52	U-Style Tapped Hole Nut	4
9	Cam Wheel Brackets	1	53	Hex Head Bolt M10*110	2
10	Side Frame	1	54	Hex Head Bolt M10*105	6
11	Adjustable Support	1	55	Hex Head Bolt M10*95	1
12	Hand Bracket	1	56	Hex Head Bolt M10*65	8
13	Pop Pin	1	57	Hex Head Bolt M10*50	7
14	Cable	1	58	Hex Head Bolt M10*50	2
15	Weight Stack Base	2	59	Hex Head Bolt M10*45	1
16	Weight Frame	1	60	Hex Head Bolt M10*30	6
17	Top Plate	1	61	Hex Head Bolt M10*25	6
18	Selector Pin W/Coil	1	62	Hex Head Bolt M10*20	4
19	Seat Pad	1	63	Hex Head Bolt M12*40	4
20	Arm Pad	1	64	Button Head Cap Screw M8*55	1
21	3.5" Pulley	1	65	Button Head Cap Screw M10*25	1
22	4.5" Pulley	6	66	Socket Head Cap Screw M10*15	1
23	Oval Fixed Plate 130	2	67	Socket Head Cap Screw M8*25	3
24	Arc Fixed Plate	3	68	Socket Set Screw 10-32*3.2	4
25	Oval Fixed Plate 90	1	69	Pan Head Phillips Screw M5*15	8
26	Adjustment Cap	1	70	Flat Philips Screw M5*10	1
27	Pulley Prevent Tailgate	1	71	Nylon lock Nut M8	3
28	Scaleboard	1	72	Nylon lock Nut M10	26
29	Guide Rod	2	73	Nylon lock Nut M12	4
30	Aluminium Grip Cap	2	74	Washer $\Phi 11 \times \Phi 20 \times 2$	70
31	Bushing $\Phi 38 \times \Phi 25.4 \times 18$	4	75	Washer $\Phi 11 \times \Phi 20 \times 2$	8
32	End Cover	2	76	Spring Washer	1
33	Small Bush	1	77	Washer $\Phi 11 \times \Phi 30 \times 2$	1
34	Pillow Block Bearing	2	78	Washer $\Phi 9 \times \Phi 16 \times 1.6$	4
35	Separate Cap	4	79	Hex key S=6	1
36	Spring	1	80	Hex key S=8	1
37	Top Front Shroud	1	81	Lube	1
38	Top Rear Shroud	1	83	Assistant Frame	1
39	Bottom Front Shroud	1	84	Grip	2
40	Bottom Rear Shroud	1	85	Hex Head Bolt M10*190	1
41	Circular Plug	1	86	Hex Head Bolt M10*135	1
42	Adjustable Support Sleeve	1	87	Cable end	2
43	Plug RT40*80	2	88	U Bracket	3
44	Plastic Tube Guide	1			

! There are two configuration of weights: 250LBS(sixteen 15LBS Weight Plate) and 170LBS(sixteen 10LBS Weight Plate), please see following form for details.

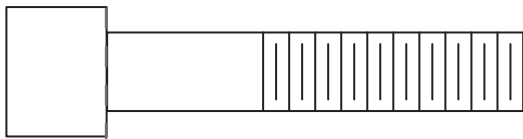
Exploded View



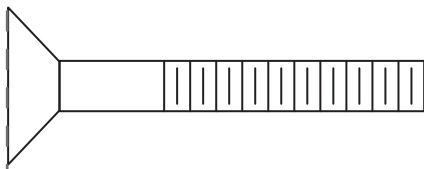
Measurement Guide



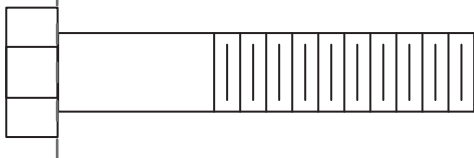
BHCS = Button Head Cap Screw



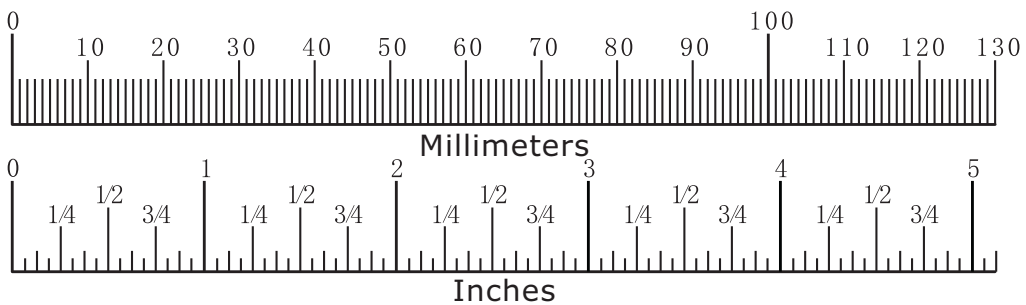
SHCS = Socket Head Cap Screw



FHCS = Flat Head Cap Screw



HHB = Hex Head Bolt



Diameter of bolt (mm/inch)	M6(1/4")	M8(5/16")	M10(3/8")	M12(1/2")	M16(5/8")
Tightening torque (N.m)	9~12	22~30	45~59	78~104	193~257
Operational methods for adult men	The strength of the wrist	The strength of the wrist and forearm	The strength of the entire arm	The strength of the arm and upper body	with all strength

Assembly Instructions

Assembly of the equipment takes professional installers about 2 hours. If this is the first time you have assembled this type of equipment, plan to spend more time. It is strongly recommended to assemble the equipment by professional installers. You may find it quicker, safer, easier to assemble this equipment with the help of a friend, as some of components may be large, heavy or awkward to handle alone. It is important that you assemble your product in a clean, clear, uncluttered area. This will enable you to move around the product while you are fitting components and reduce the possibility of injury during assembly.

NOTE

As with any assembled part, proper alignment and adjustment is critical. While tightening the fasteners, be sure to leave room for adjustments. Do not fully tighten the fasteners until instructed to do so. Be careful to assemble the components in the sequence presented in this guide.

Assembly

Step 1

1. Attach the Seat Pad Frame (#2), Upright Frame (#4) & Stand Frame (#8) to the Bottom Frame (#3) using:

two M10*110 HHB (#53)
two M10*25 HHB (#61)
four M10 Nylon lock Nut (#72)

two M10*105 HHB (#54)
ten $\Phi 11 \times \Phi 20 \times 2$ Flat Washer (#74)

2. Attach the Middle Frame (#6) to the Upright Frame (#4) & Seat Pad Frame (#2) using:

one Oval Fixed Plate 90 (#25)
two M10*25 HHB (#61)
two M10 Nylon lock Nut (#72)

two M10*65 HHB (#56)
six $\Phi 11 \times \Phi 20 \times 2$ Flat Washer (#74)

3. Attach the Side Frame (#10) to the Upright Frame (#4) & Stand Frame (#8) using:

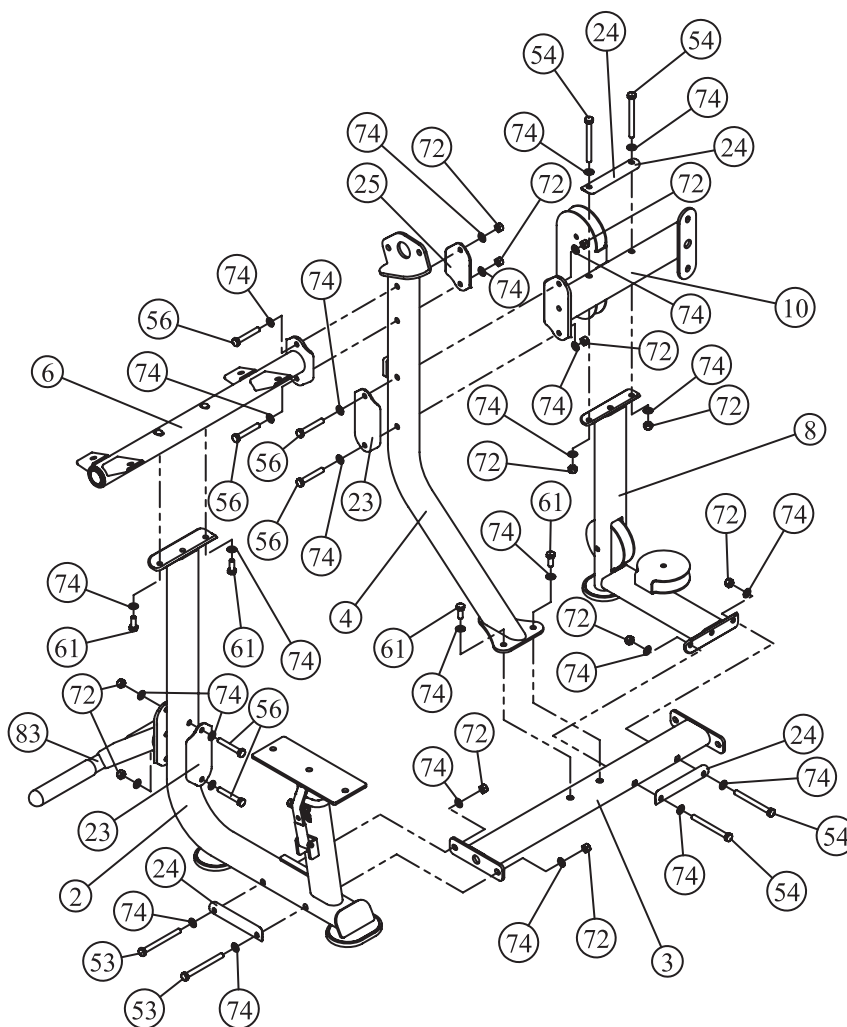
one Arc Fixed Plate (#24)
two M10*105 HHB (#54)
eight $\Phi 11 \times \Phi 20 \times 2$ Flat Washer (#74)

one Oval Fixed Plate 130 (#23)
two M10*65 HHB (#56)
four M10 Nylon lock Nut (#72)

4. Attach the Assistant Frame (#83) to the Seat Pad Frame (#2) using:

one Oval Fixed Plate 130 (#23)
two M10*65 HHB (#56)
four $\Phi 11 \times \Phi 20 \times 2$ Flat Washer (#74)

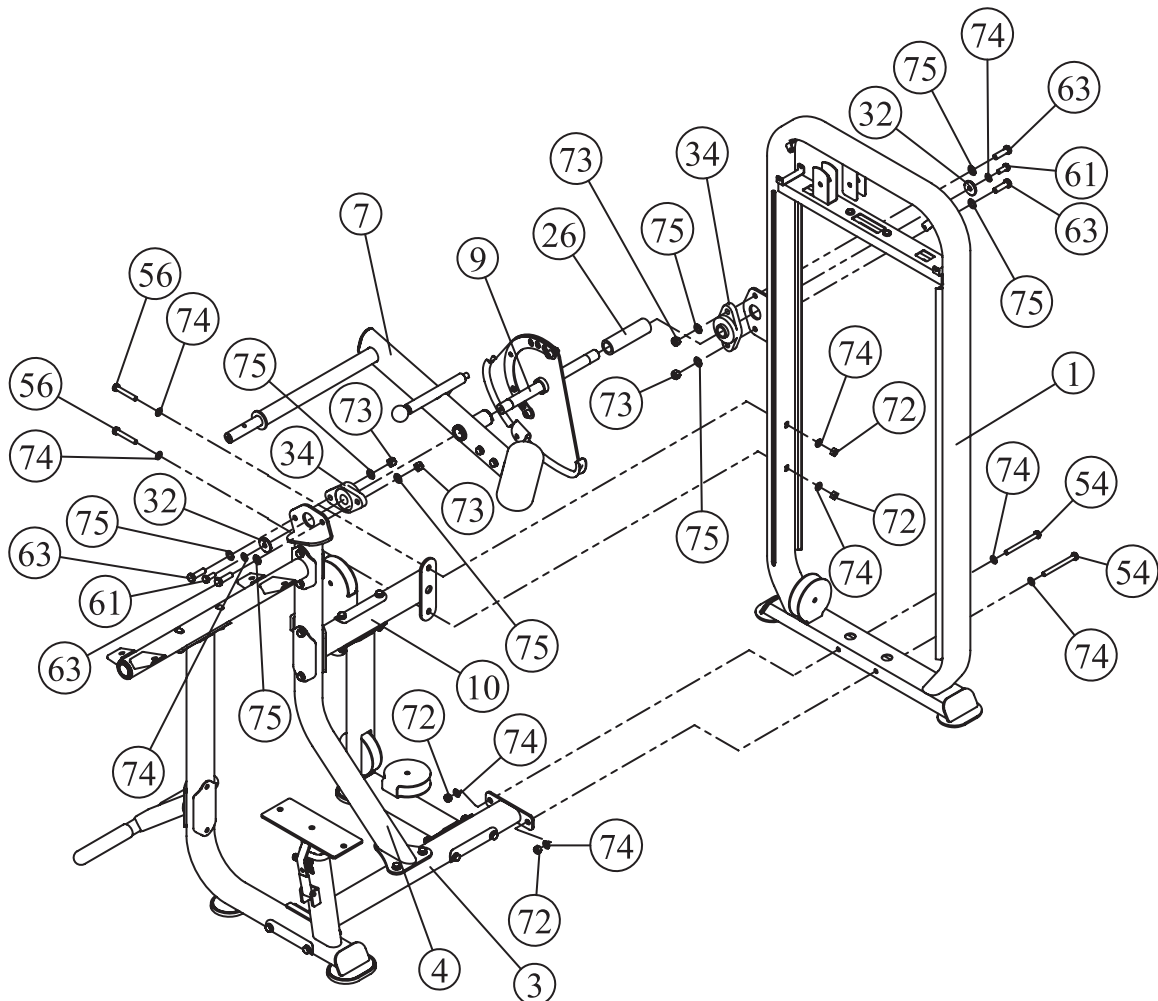
two M10*65 HHB (#56)
two M10 Nylon lock Nut (#72)



Assembly

Step 2

1. Attach the Pillow Block Bearing (#34) to the Weight Stack Frame (#1) using:
two M12*40 HHB (#65) four $\Phi 13*\Phi 24*2$ Flat Washer (#75)
two M12 Nylon lock Nut (#73)
2. Attach another Pillow Block Bearing (#34) to the Upright Frame (#4) using:
two M12*40 HHB (#65) four $\Phi 13*\Phi 24*2$ Flat Washer (#75)
two M12 Nylon lock Nut (#73)
3. Attach the Arm Bracket (#7), Cam Wheel Brackets (#9) and Adjustment Cap (#26) to the Pillow Block Bearing (#34) using:
two End Cover (#32) two M10*25 HHB (#61)
two $\Phi 11*\Phi 20*2$ Flat Washer (#74)
and tighten the two attached screws in the Pillow Block Bearing (#34).
4. Attach the Weight Stack Frame (#1) to the Bottom Frame (#3) & Side Frame (#10) using:
two M10*105 HHB (#54) two M10*65 HHB (#56)
four M10 Nylon lock Nut (#72) eight $\Phi 11*\Phi 20*2$ Flat Washer (#74)



Assembly

Step 3

1. Attach:

two Guide Rod (#29)
two Weight Stack Base (#15)
one Top Plate (#17)

two Weight Rubber Bumper (#48)
sixteen Weight Plate

to the Weight Stack Frame (#1) using:

two M10*50 HHB (#59)

two $\Phi 11 \times \Phi 20 \times 2$ Flat Washer (#74)

2. Attach the Selector Pin W/Coil (#18) to the Top Plate (#17).

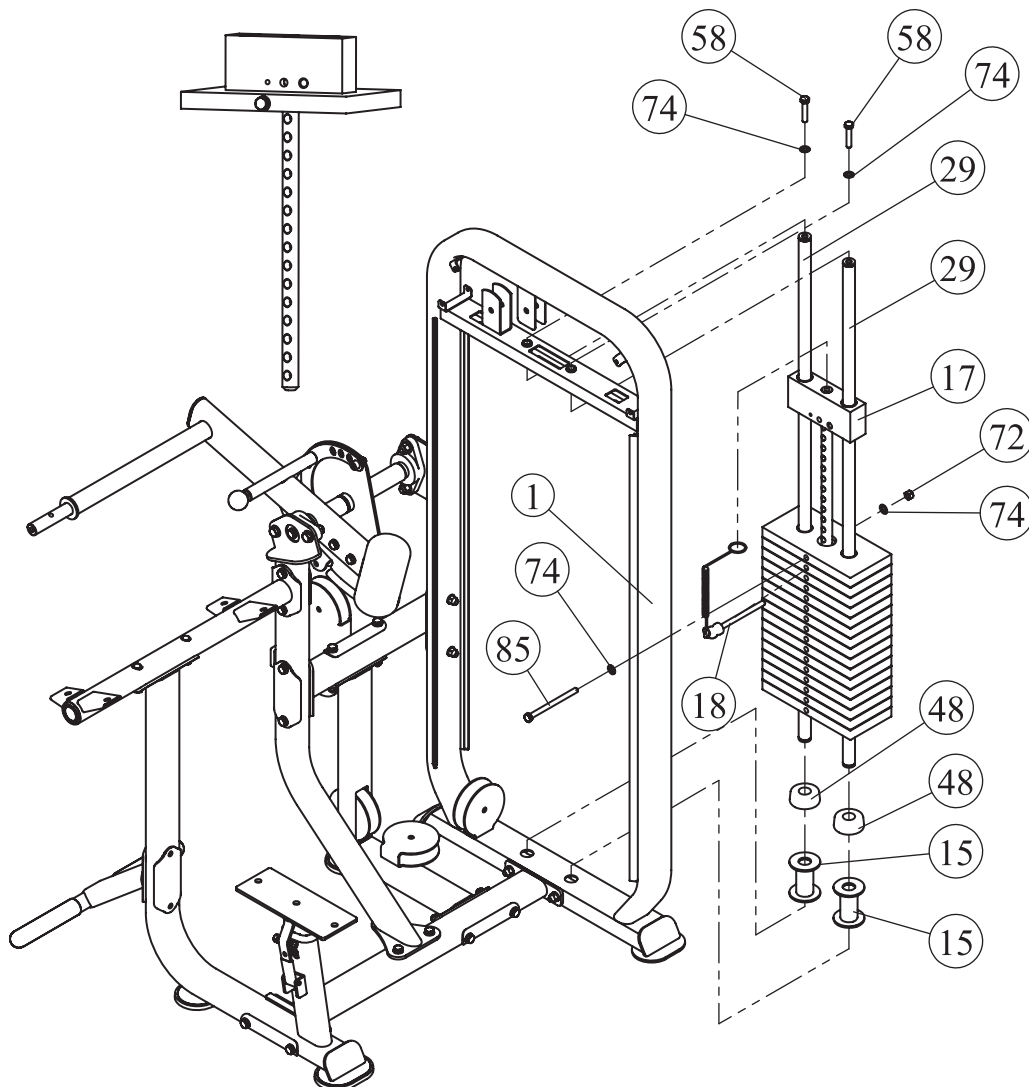
3. Attach the first weight stack to the top plate (#17) using:

one M10*190 HHB (#85)

two $\Phi 11 \times \Phi 20 \times 2$ Flat Washer (#74)

one M10 Nylon lock Nut (#72)

*Here is the assembly instruction for 250LBS weights.
Please assemble according to the actual weights you buy.*



Assembly

Step 3

1. Attach:

two Guide Rod (#29)
two Weight Stack Base (#15)
one Top Plate (#17)

two Weight Rubber Bumper (#48)
sixteen Weight Plate

to the Weight Stack Frame (#1) using:

two M10*50 HHB (#59)

two $\Phi 11 \times \Phi 20 \times 2$ Flat Washer (#74)

2. Attach the Selector Pin W/Coil (#18) to the Top Plate (#17).

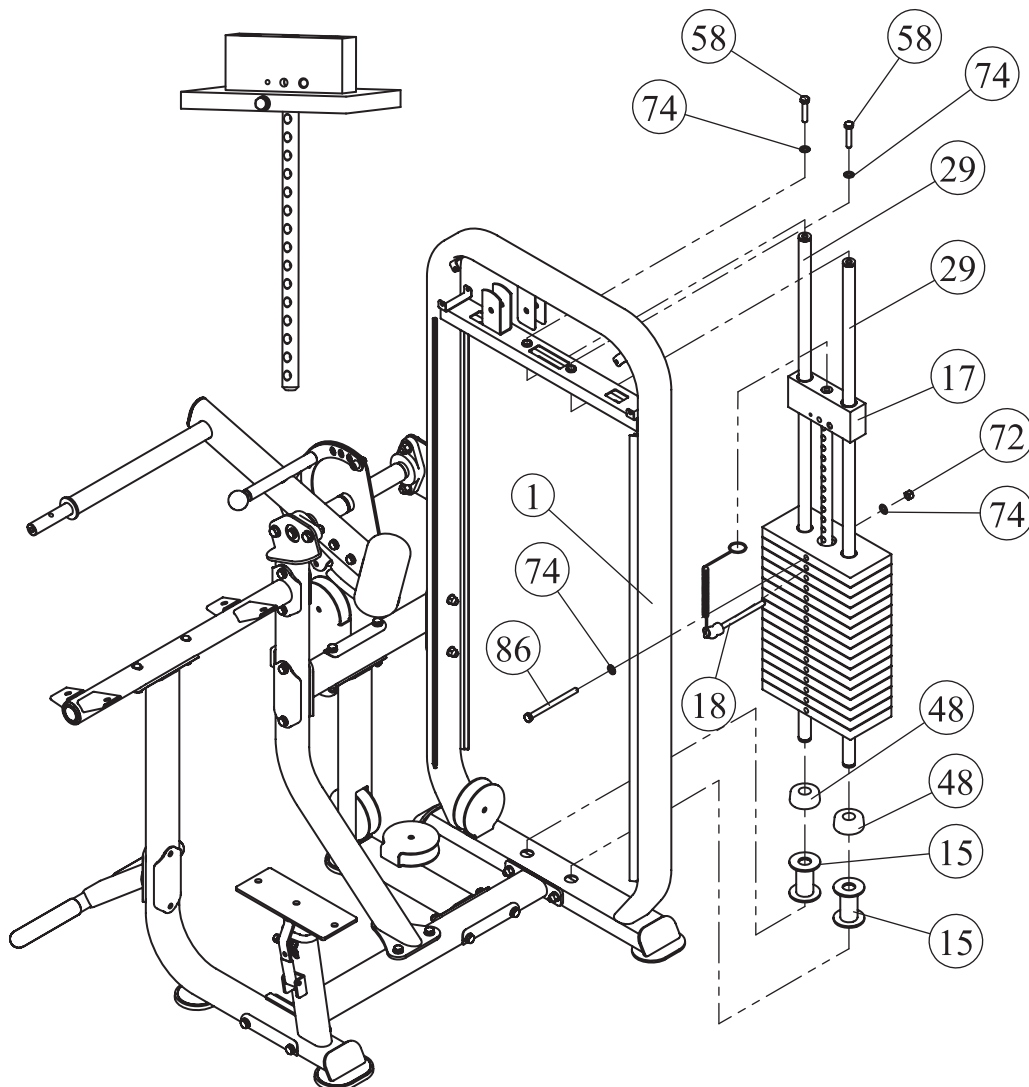
3. Attach the first weight stack to the top plate (#17) using:

one M10*135 HHB (#86)

two $\Phi 11 \times \Phi 20 \times 2$ Flat Washer (#74)

one M10 Nylon lock Nut (#72)

*Here is the assembly instruction for 170LBS weights.
Please assemble according to the actual weights you buy.*

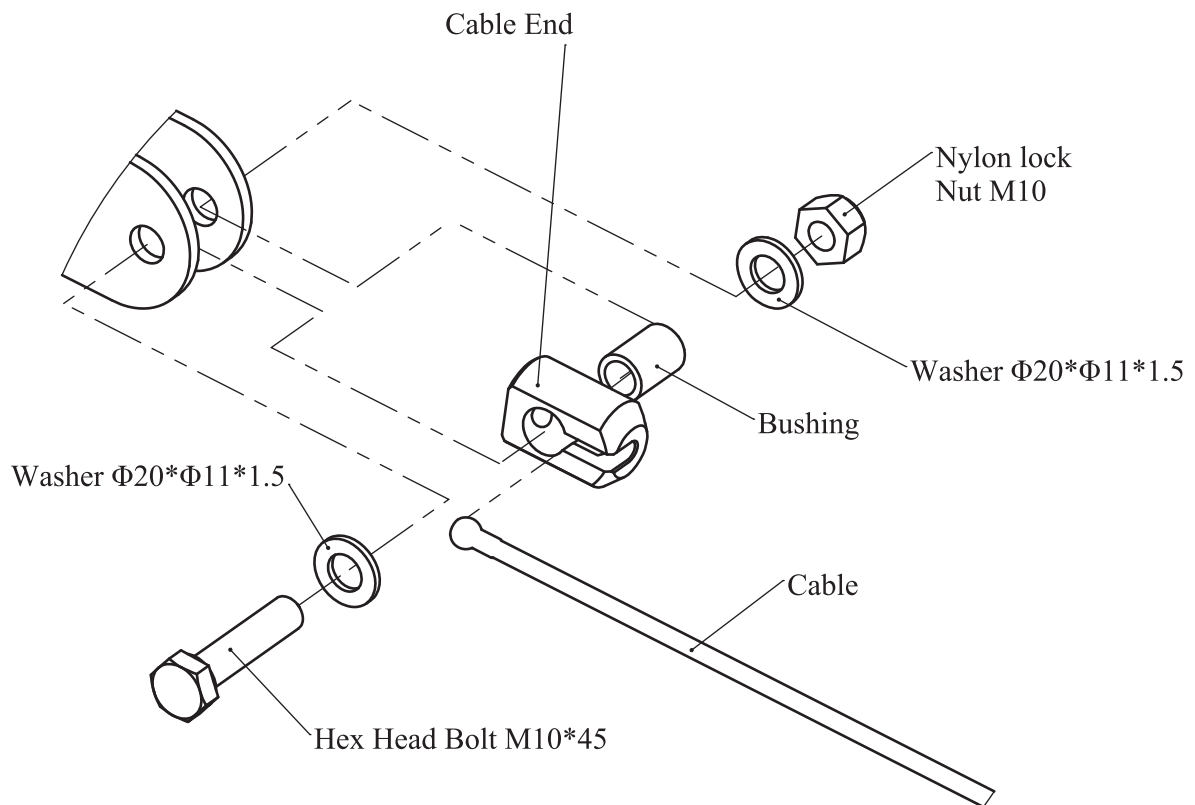


Assembly

Step 4-1

Note:

1. First attach Cable End to the Cable.
2. Second attach Bushing to the Cable End.
3. Then attach Cable End to the frame using:
 - one Hex Head Bolt M10*45
 - one Nylon lock Nut M10
 - two Washer $\Phi 20*\Phi 11*1.5$



Assembly

Step 4-2

1. Attach the Cable (#14) to the Top Plate (#17) & Cam Wheel Brackets (#9) using:

one Small Bush (#33)

two $\Phi 11 \times \Phi 20 \times 2$ Flat Washer (#74)

one Cable end (#87)

one M10*45 HHB (#59)

one M10 Nylon lock Nut (#72)

2. Attach one 3.5" Pulley (#21) & two 4.5" (#22) to the Weight Stack Frame (#1) using:

one Pulley Prevent Tailgate (#27)

six $\Phi 11 \times \Phi 20 \times 2$ Flat Washer (#74)

three M10*50 HHB (#57)

three M10 Nylon lock Nut (#72)

3. Attach two 4.5" (#22) to the Stand Frame (#8) using:

one M10*95 HHB (#55)

one M10*50 HHB (#57)

four $\Phi 11 \times \Phi 20 \times 2$ Flat Washer (#74)

two M10 Nylon lock Nut (#72)

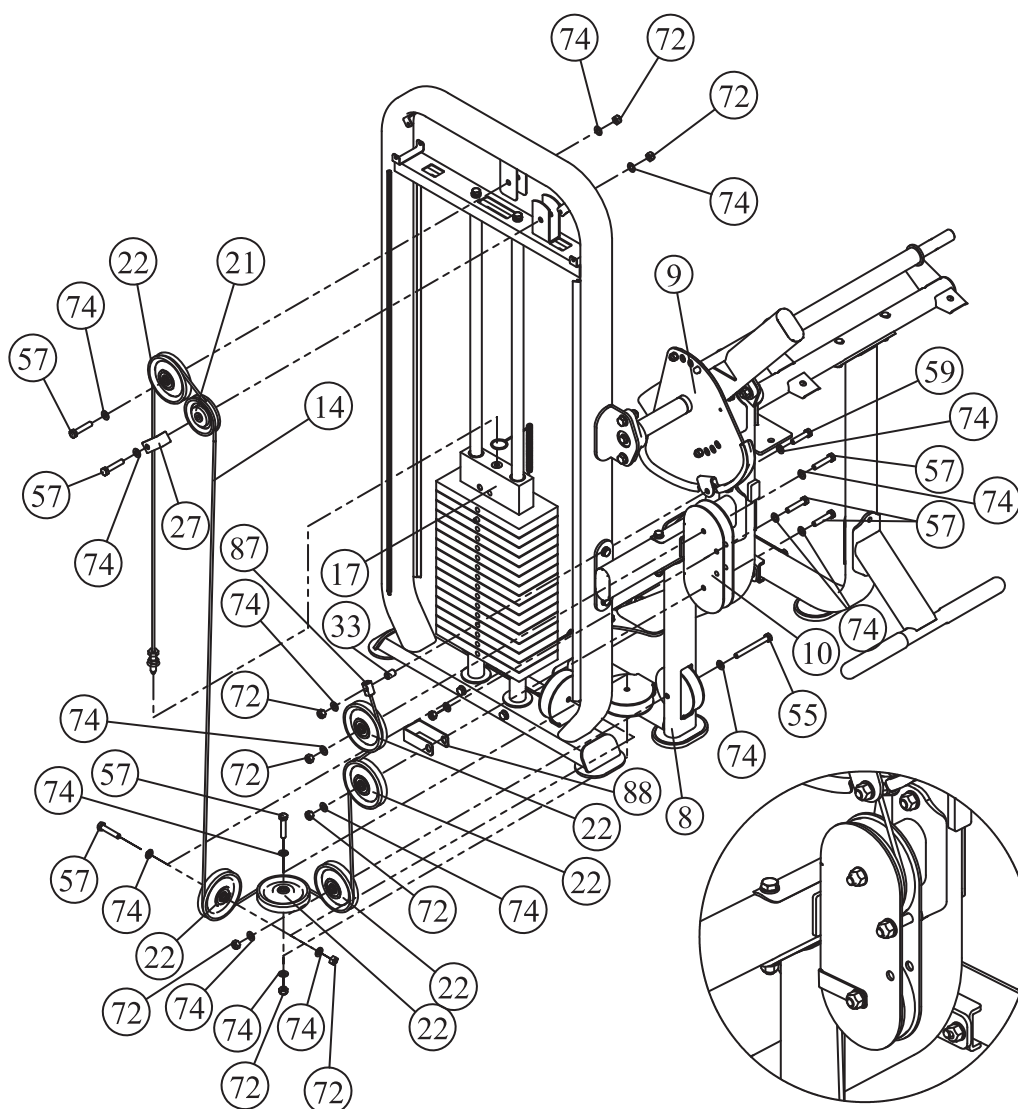
4. Attach two 4.5" (#22) to the Side Frame (#10) using:

three M10*50 HHB (#57)

three M10 Nylon lock Nut (#72)

six $\Phi 11 \times \Phi 20 \times 2$ Flat Washer (#74)

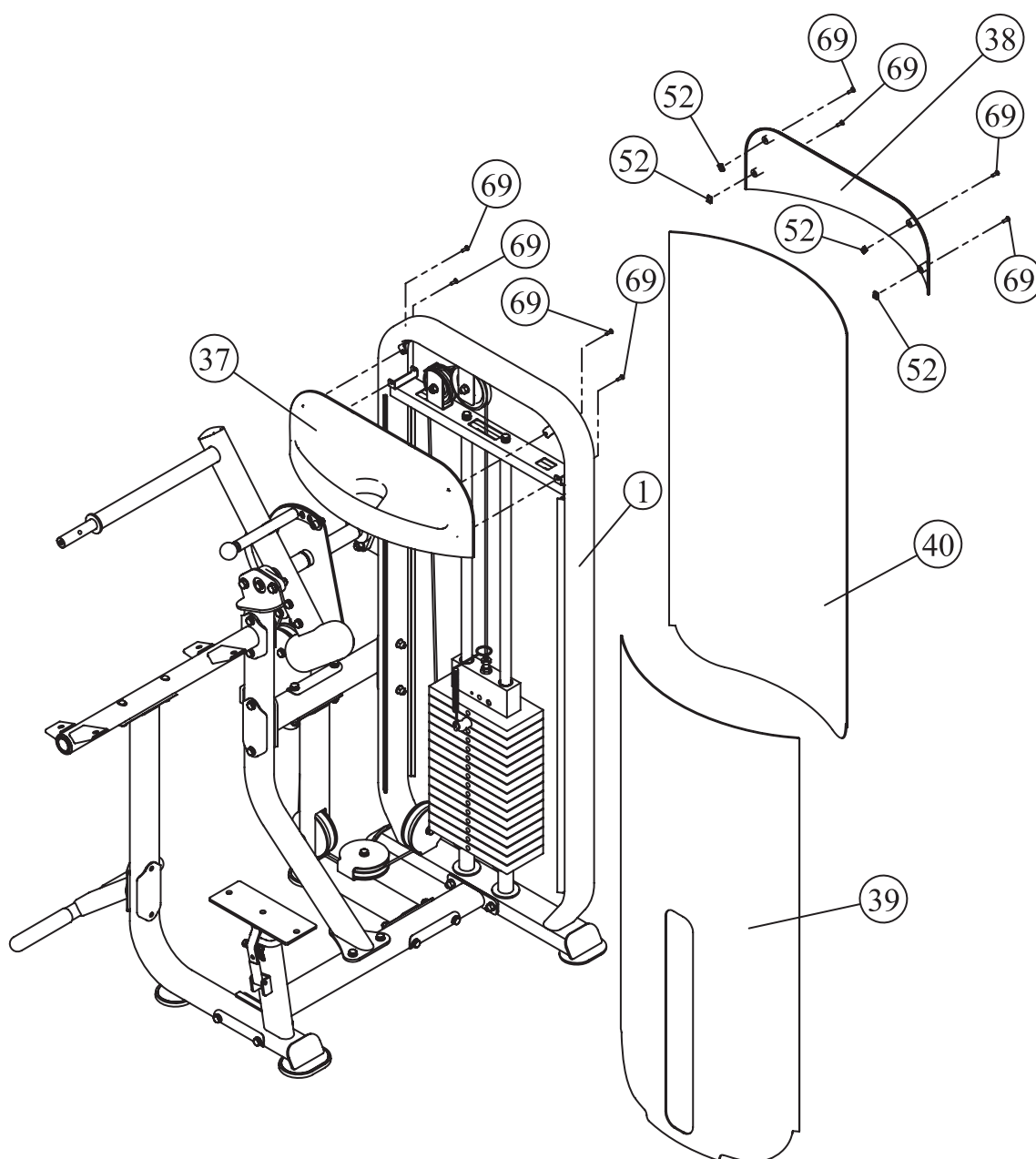
one U bracket (#88)



Assembly

Step 5

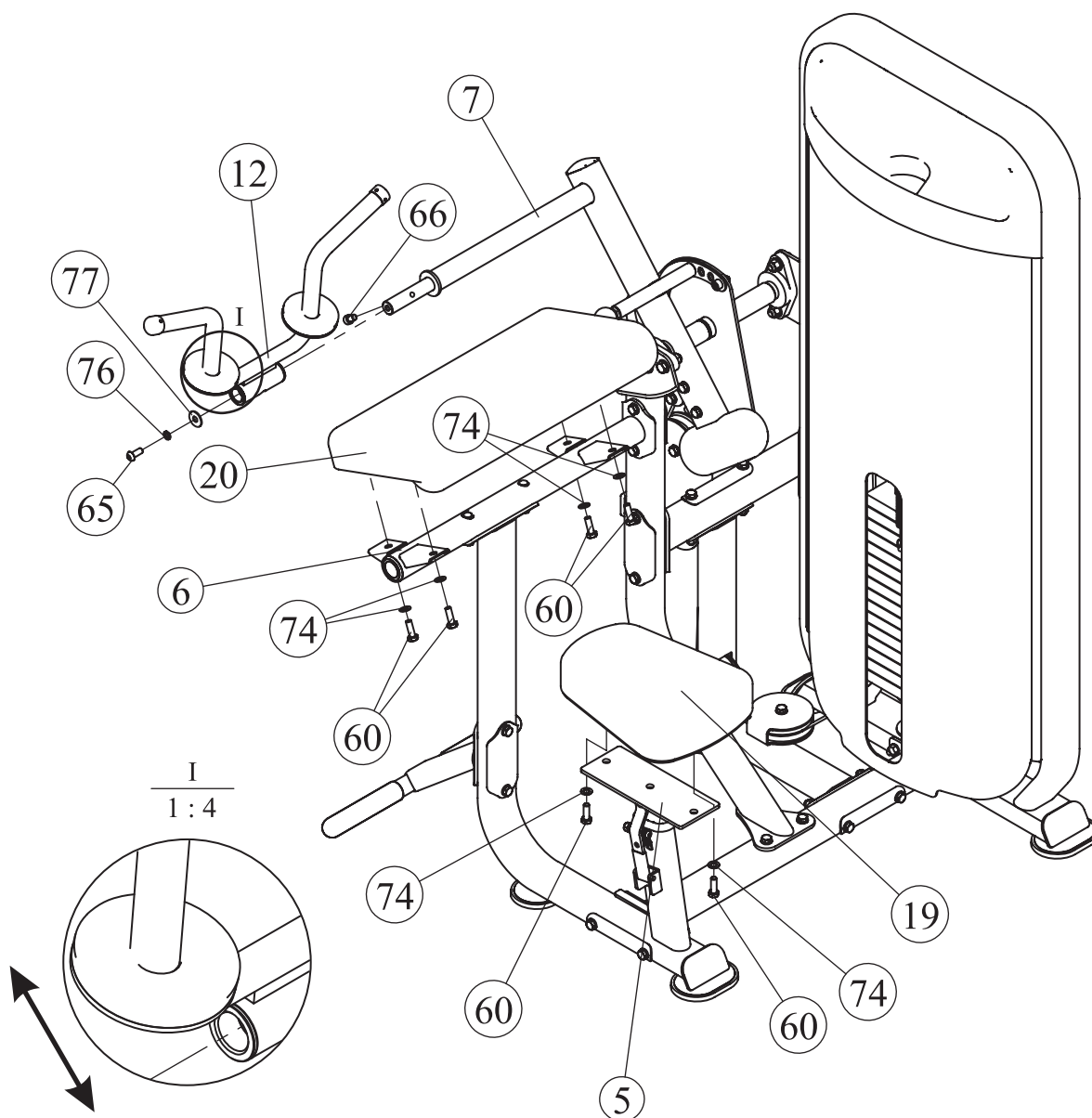
1. Attach the Bottom Front Shroud (#39) and Bottom Rear shroud (#40) to the Weight Stack Frame (#1).
2. Attach the Top Front Shroud (#37) to the Weight Stack Frame (#1) using:
four M5*15 Pan Head Phillips Screw (#69)
3. Attach the Top Rear Shroud (#38) to the Weight Stack Frame (#1) using:
four M5 U-Style Tapped Hole Nut (#52) four M5*15 Pan Head Phillips Screw (#69)



Assembly

Step 6

1. Attach the Seat Pad (#19) to the Seat Pad Support (#5) using:
two M10*30 HHB (#60) two $\Phi 11*\Phi 20*2$ Flat Washer (#74)
2. Attach the Arm Pad (#20) to the Middle Frame (#6) using:
four M10*30 HHB (#60) four $\Phi 11*\Phi 20*2$ Flat Washer (#74)
3. Attach the Hand Bracket (#12) to the Arm Bracket (#7) using:
one M10*15 SHCS (#66) one $\Phi 11*\Phi 30*2$ Flat Washer (#77)
one Spring Washer (#76) one M10*25 BHCS (#65)



Note: Please assemble the hand bracket according to the following instruction.

Adjust Instructions

Seat Pad adjustment

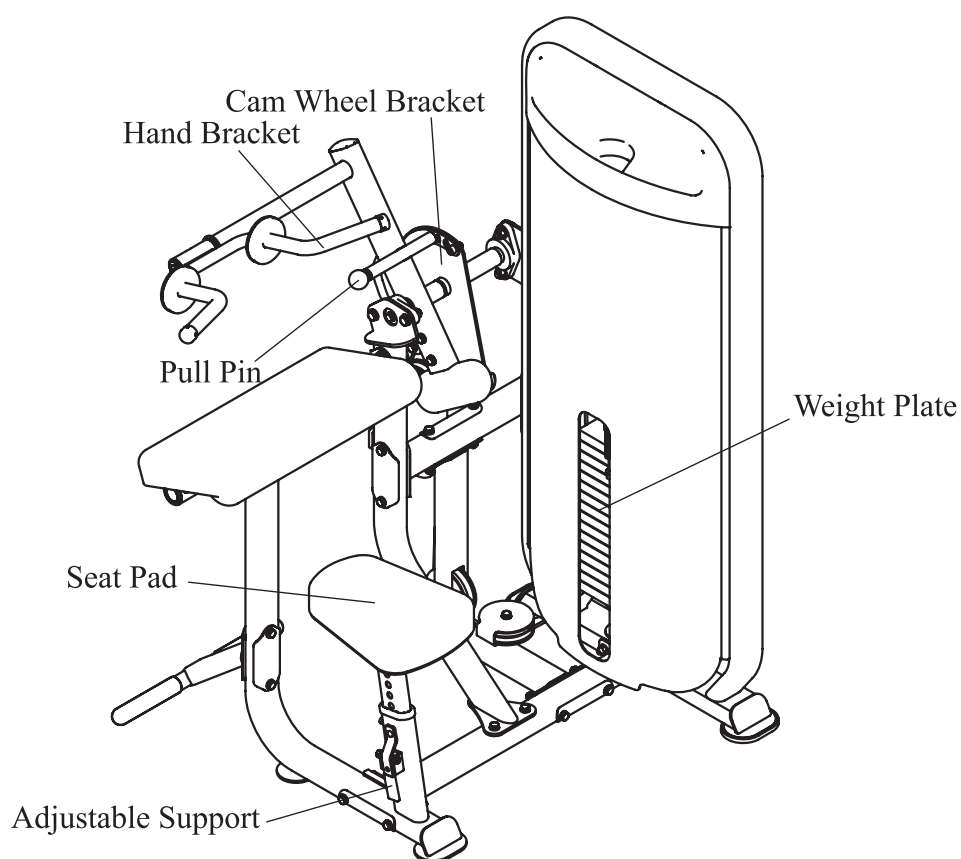
1. Push the Adjustable Support and adjust the Seat Pad to the desired position.
2. Make sure that the pin gets into the hole completely.

Function adjustment

1. Pull the Pull Pin and adjust Hand Bracket to desired position.
2. Make sure that the Pull Pin gets into the hole completely.

The use of Selector Pin

1. Select an appropriate weight and put the Selector Pin into the hole on it.
2. Make sure that the Selector Pin gets into the hole completely.



Maintenance Schedule

ROUTINE	COMMERCIAL MAINTENANCE	HOME MAINTENANCE	LATEST DATE ENTRY						
Inspect; Links, Pull Pins, Snap Locks, Swivels, Weight Stack Pins	DAILY	WEEKLY							
Clean; Upholstery	DAILY	WEEKLY							
Inspect; Cables or Belts and their tension	DAILY	WEEKLY							
Inspect; Accessory Bars, and Handles	WEEKLY	3 MONTHS							
Inspect; All Decals	WEEKLY	3 MONTHS							
Inspect; All Nuts and Bolts, Tighten if needed	WEEKLY	3 MONTHS							
Inspect; Anti-Skid Surface	WEEKLY	3 MONTHS							
Clean & Lubricate; Guide Rods with a Teflon (PTFE) based lubricant (Superlube)	MONTHLY	3 MONTHS							
Lubricate; Seat Sleeves, Turcite Bushings, Linear Bearing	MONTHLY	3 MONTHS							
Clean and Wax; All Glossy Finishes	6 MONTHS	YEARLY							
Repack with Grease; Linear Bearings	6 MONTHS	YEARLY							
Replace; Cables, Belts and Connecting Parts	YEARLY	3 YEARS							

Your equipment comes with a commercial maintenance decal. For personal, in home use, please follow the home maintenance schedule listed above.

General Maintenance Information

Links, Pull-Pins, Snap Hooks, Swivels, Weight Stack Pins:

- * Check all pieces for signs of visible wear or damage.
- * Check springs in snap hooks and pull-pins for proper tension and alignment.
- * If the spring sticks or has lost its rigidity, replace it immediately.

Upholstery:

- * To ensure prolonged upholstery life and proper hygiene, all upholstered pads should be wiped down with a damp cloth after every workout.
- * Periodically take the time to use a mild soap or an approved vinyl upholstery cleaner to deter the onset of cracking or drying. Avoid using any abrasive cleaners or cleaners not intended for use on vinyl.
- * Replace ripped or worn upholstery immediately.
- * Keep sharp or pointed objects clear of all upholstery.

Decals:

- * Inspect and familiarize yourself with any safety warnings or other user information posted on each decal.

Nuts and Bolts:

- * Inspect all nuts and bolts for any loosening and tighten if needed.
- * Go through a re-tightening sequence periodically to ensure that all hardware is tensioned proper.

Anti-Skid Surfaces:

- * These surfaces are designed to supply secure footing and need to be replaced if they appear worn or become slippery.

Belts and Cables:

- * We use only high quality belt, and mil-spec cables.
- * Visually inspect the belts and cables for fraying, cracking, peeling or discoloration.
- * While the machine is not in use, carefully run your fingers along the belt or cable to feel for thinning or bulging areas.
- * Replace belts and cables immediately at the first signs of damage or wear. Do not use equipment until belts or cables have been replaced.

Belt and Cable Tension:

- * Referring to the Owners Manual, when belts or cables are used check all bolts attachments to be sure they are properly attached.
- * Check slack in cables and re-adjust cable tension if needed.

Seat Sleeves, Guide Rods:

- * Wipe down adjusting tubes with a dust free rag before applying lubricant.
- * Lubricate seat sleeves and Guide Rods with a Silicon or Teflon based lubricant spray.

Linear Bearings:

- * Referring to the Owners Manual carefully disassemble the bearing from its housing and place a finger full of light grease (lithium, super lube, etc.) into the inside of the bearing. Using your finger, press the grease into the ball-bearings and their tracks. Repeat until the ball-bearing tracks are full of grease. Insert the shaft back into the bearing and wipe off excess grease.

PLEASE KEEP THIS FOR YOUR RECORDS

Weight Training Tips

Use this manual to guide you through the basic exercises you can perform on your equipment. To gain maximum results and avoid possible injury, consult a fitness professional to develop your complete exercise program.

Always consult your physician before starting any exercise program.

To be successful in your exercise program, it is important to develop an understanding of the basic principles of strength training. Now that you have your equipment, it is only natural that you want to get started immediately. First, determine a set of realistic goals and objectives for yourself. By deciding on an exercise plan that is right for you prior to starting, you will contribute significantly to your success.

Warm up properly before engaging in weight resistance training. Stretching, yoga, jogging, calisthenics or other cardiovascular exercise can help prepare your body for the heavier workload of lifting weights.

Learn how to perform the exercise correctly before using heavy weight. Correct form is important to avoid injury and to ensure that you work the proper muscle groups.

Know your limitations. If you are new to weight training or are embarking on an exercise regimen after a long layoff, start slowly and build foundational strength over a longer period of time.

Pay attention to your breathing. Exhale when you exert is a general rule of thumb. Never hold your breath.

